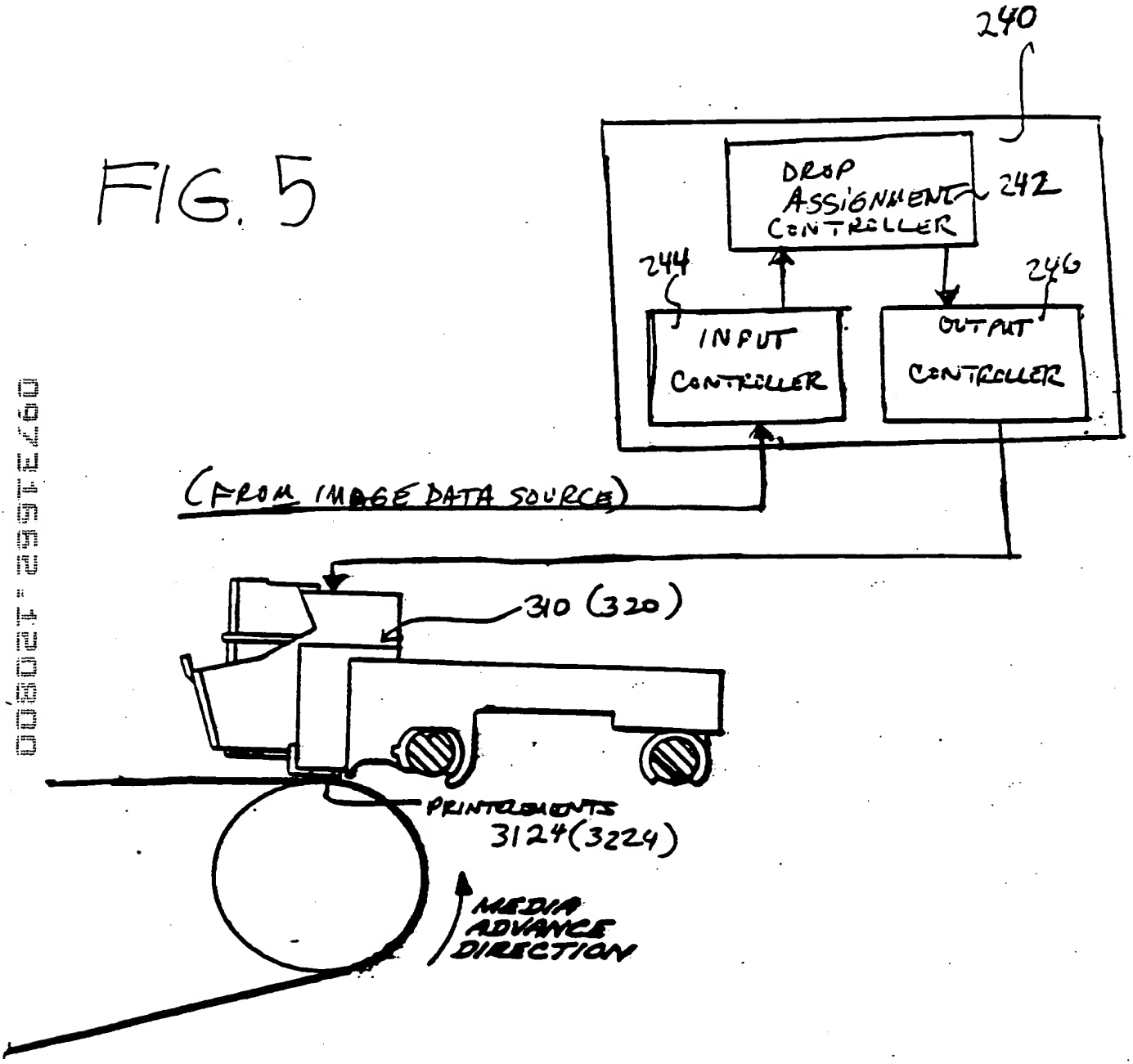
300

FIG. 5



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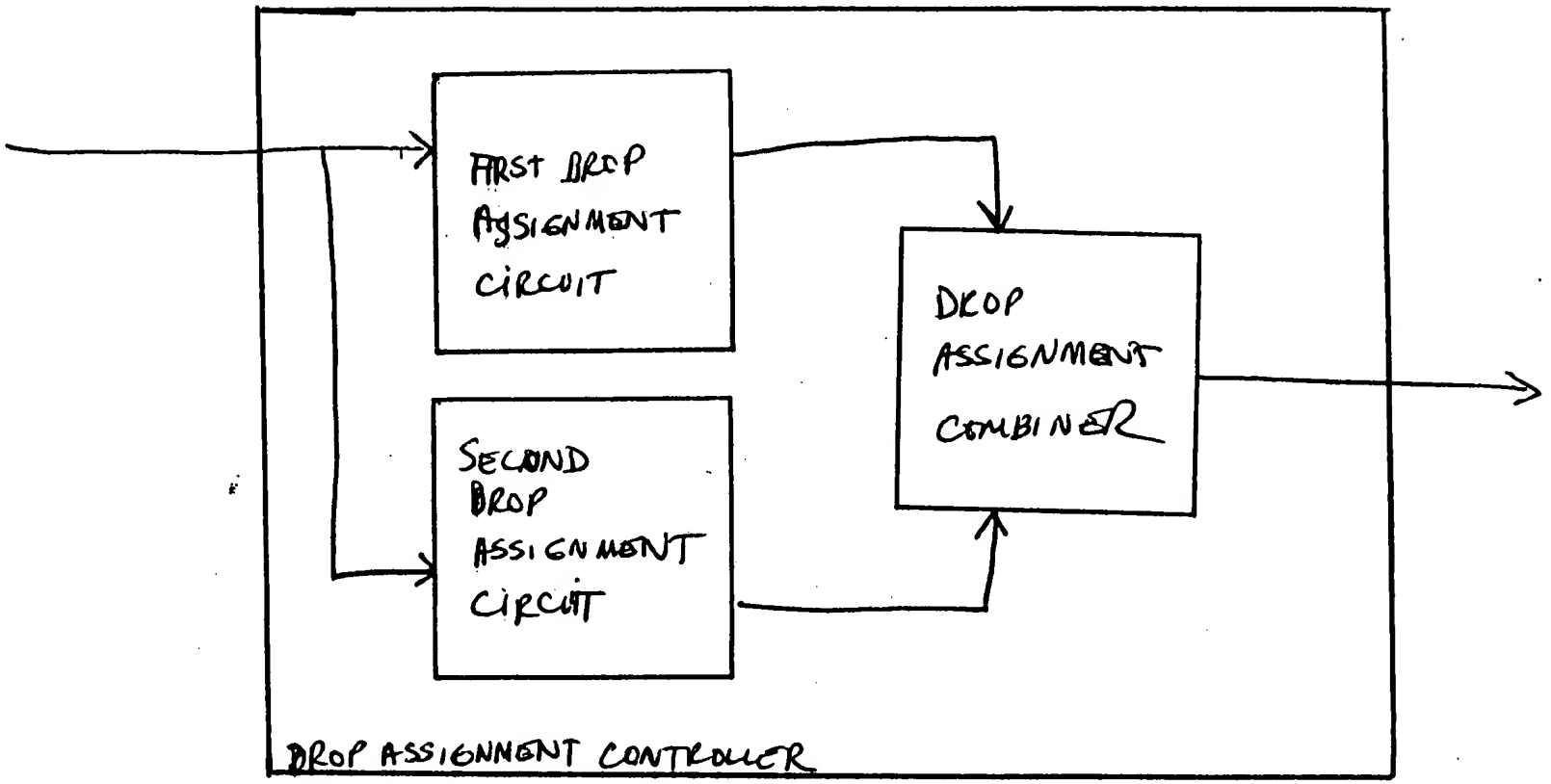

FIG. 6

0080271 29916260

1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1
1	1	2	1	1	1	1	1	1	1	1	1	1	1	2	1
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1
1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1

FIG. 7

1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1
1	1	2	1	0	1	1	1	1	1	2	1	1	1	2	1
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
0	1	1	2	1	1	1	2	1	1	1	1	0	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	0	1	1	1	1	2	1	1	1	1	1	2
1	1	2	1	1	1	1	1	0	1	1	1	2	1	1	1
1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1
2	1	1	1	1	1	1	1	1	1	1	1	1	1	0	1
1	1	0	2	1	1	1	2	1	0	1	1	1	1	2	1
1	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1

FIG.8

D0801211-25513400

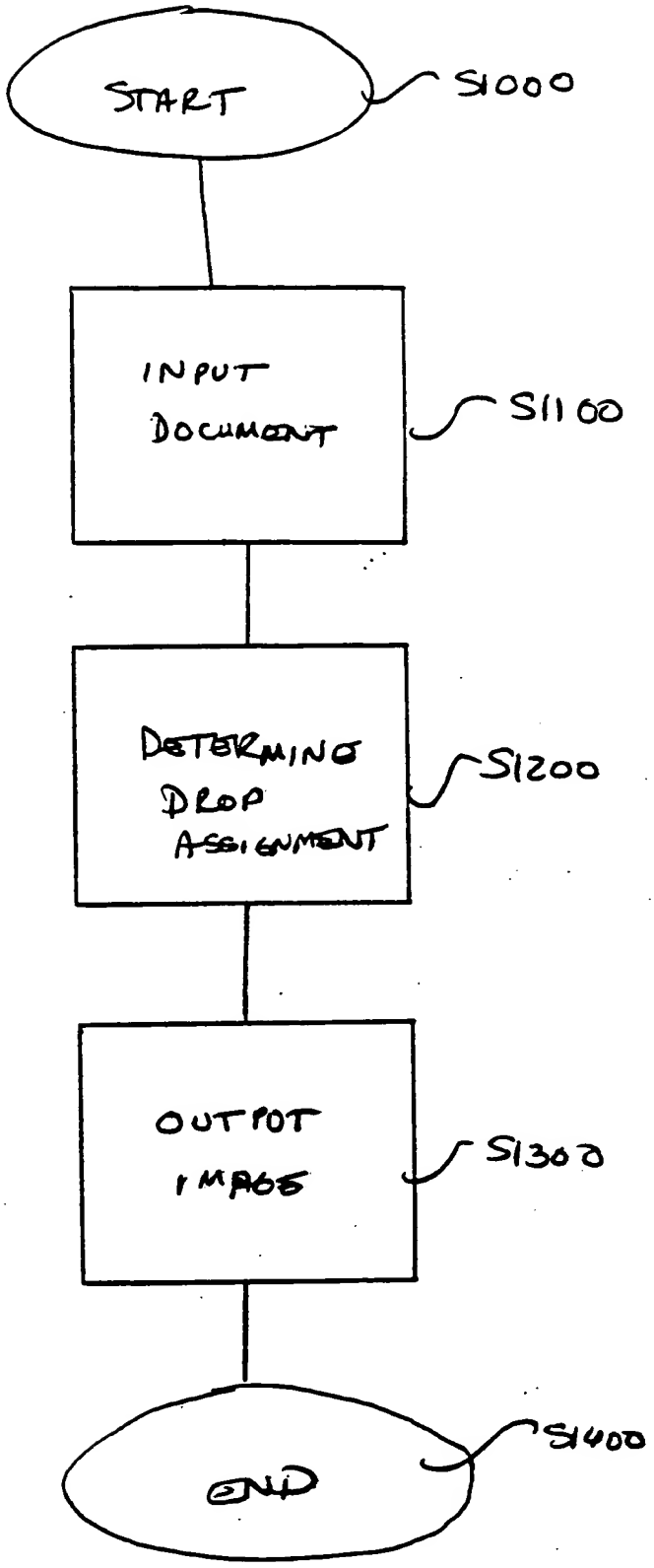

FIG. 9

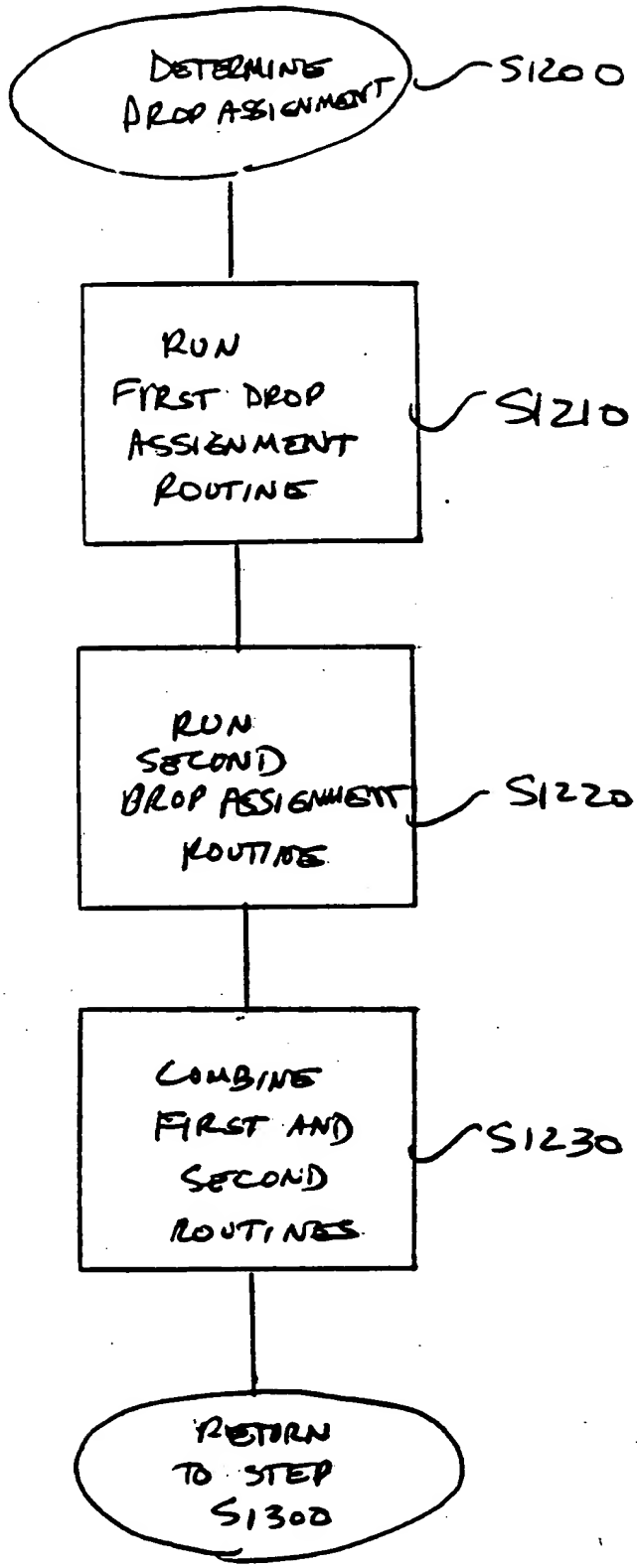
DETERMINE DROP ASSIGNMENT
S1200
RUN FIRST DROP ASSIGNMENT ROUTINE
S1210
RUN SECOND DROP ASSIGNMENT ROUTINE
S1220
COMBINE FIRST AND SECOND ROUTINES
S1230
RETURN TO STEP S1300

FIG. 10

0080271 2997E260

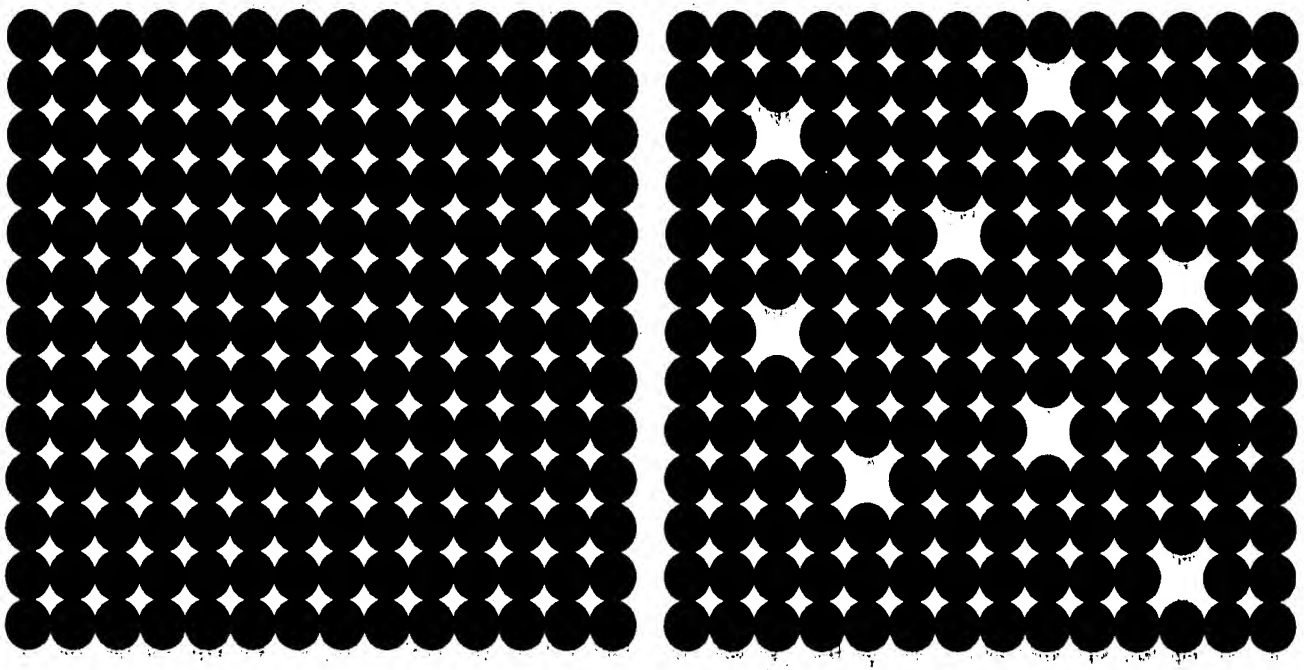

FIG. 1

0080271 2997E760

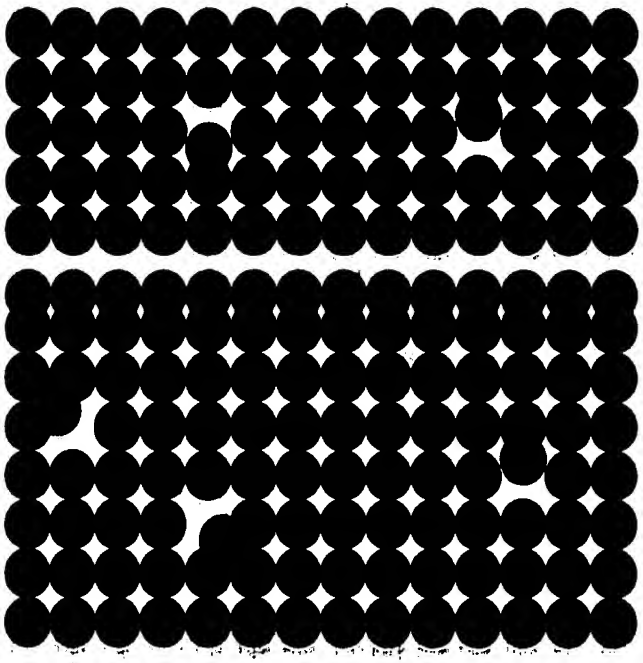

FIG. 2

008027 "2997E760

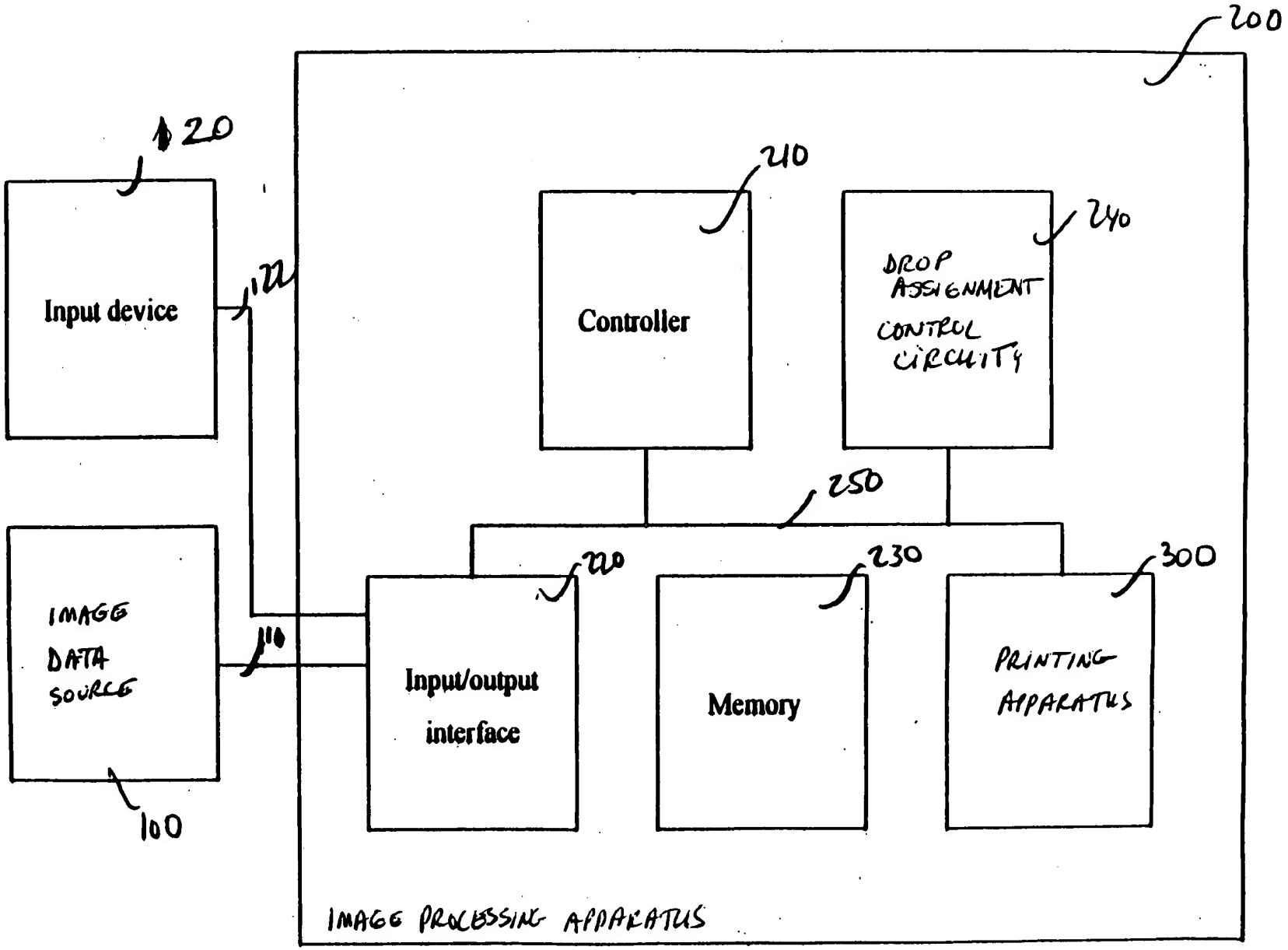

FIG 3

0080275 299E260

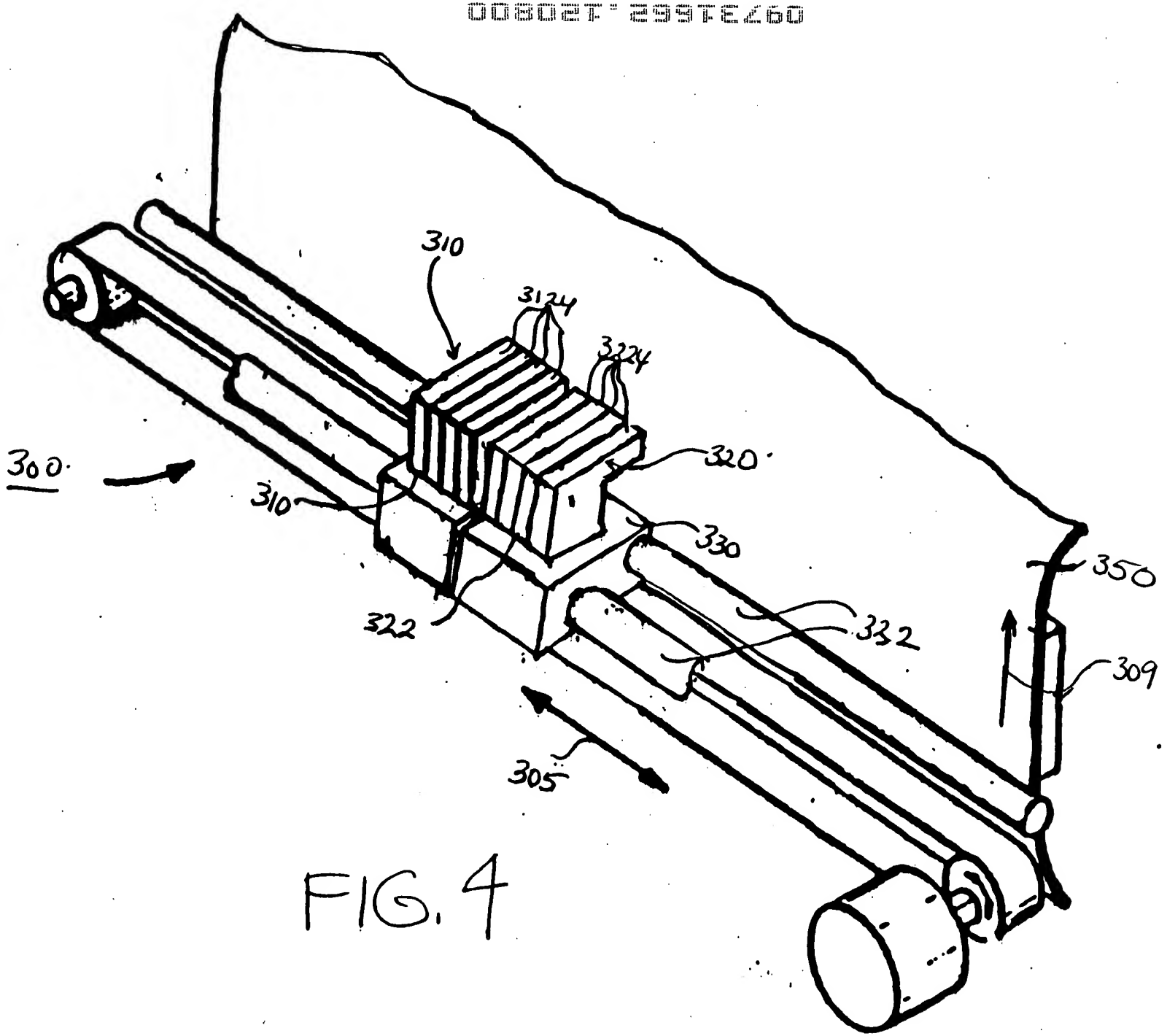

FIG. 4